



Market Leaders in Steel Stairs
and Secondary Steelwork



Experts in steel stair design, fabrication and installation.



We are a specialist company primarily involved in the design, fabrication, and installation of highly engineered steelwork, staircases, and balustrade systems.

Originally established in 1970, we are one of the leading fabricators of steel staircases for residential, domestic, industrial and commercial applications in the UK.

With our wealth of expertise and experience, we offer a wide range of solutions, from small, unique projects to multi-site, multi-flight installations.

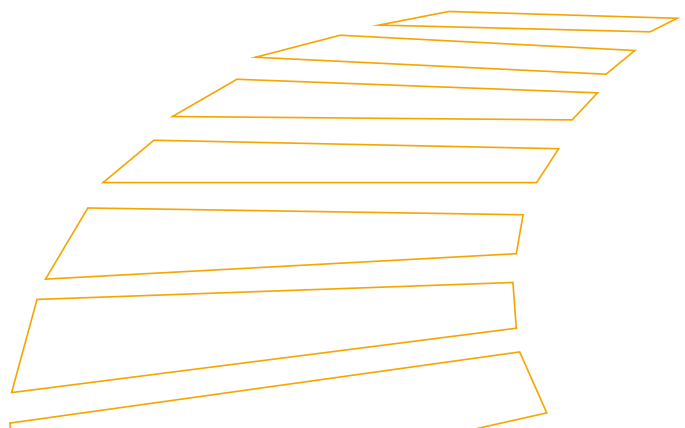
Serving a national and international client base, we consistently provide the highest level of service and quality to our customers. Our dedication to integrity and professionalism has earned recognition from prestigious global companies.

We are certified for UKCA and Execution Class 3 and take great pride in our compliance achievements. Our full service approach covers everything from design to installation, and we have built a reputation for quality over many years in the industry.

We possess the knowledge and expertise to handle projects exceeding £4 million and install our products in buildings as tall as 60 storeys.

Sectors

- Commercial
- Defence
- Energy from Waste
- Industrial
- Leisure
- Retail
- Data Centres
- Education
- Health
- Infrastructure
- Residential
- Utilities



OUR PRODUCTS



Feature Stairs

Atrium Stairs

General Access Stairs

Utility Access Stairs



Industrial Stairs

Fire Escape Stairs

Communal Stairs

Back of House Stairs



We pride ourselves on how our extensive technical expertise can be utilised to assist clients with all their design needs.

Fully integrated design and detailing capabilities together with a commitment to ongoing investment in the latest Tekla modelling systems, ensures that we can produce the most challenging of structures.

We also deliver a wide variety of metalwork packages and small structural steelwork projects.





1. Feature Stairs

A feature stair is a prominent and visually striking staircase within a building that serves as a focal point of architectural and design interest. These stairs are often designed not just for functional purposes but also to make a bold statement, enhance the aesthetic appeal of the space, and create a memorable experience for occupants and visitors. Peter Marshall Stairs design team can provide you with bespoke feature stairs to be visually striking, adding a modern or industrial aesthetic to any space. We can help you achieve that visual effect you are looking for.

2. Atrium Stairs

An atrium stair is a type of staircase that is situated within an atrium, a large open space typically located at the centre of a building, surrounded by multiple floors or levels. Atrium stairs are designed to serve as a central circulation element within the atrium, providing vertical connectivity between different levels while

also enhancing the architectural and spatial qualities of the space. Peter Marshalls Steel Stairs can work with you to provide a design which serves as a central circulation element, connecting different levels of your building while also contributing to the overall aesthetic and spatial experience.

3. General Access Stairs

A general access stair is a type of staircase commonly found both inside or outside of buildings, providing vertical access between different levels or floors. It serves as a means for people to move up or down within a structure.

General access steel stairs are usually found in industrial settings, warehouses, factories, construction sites, and other environments where heavy-duty and reliable access between levels is essential.

These stairs typically adhere to Approved Documents B, K & M to ensure the safety of the end user.

4. Utility Access Stairs

A utility access stair is a type of staircase specifically designed for access to utility areas within a building or structure, such as mechanical rooms, electrical rooms, maintenance areas, or storage spaces. Unlike general access stairs, which are primarily intended for regular pedestrian traffic between different levels, utility access stairs serve a more specialized purpose. With all stair requirements, we ensure design recommendations meet BS EN ISO 14122.

5. Industrial Stairs

An industrial stair is a type of staircase specifically designed for use in industrial settings such as factories, warehouses, manufacturing facilities, or industrial plants. These stairs are engineered to withstand heavy loads, frequent use, and harsh environmental conditions commonly encountered in industrial environments.

6. Fire Escape Stairs

Fire escape steel stairs are staircases designed specifically for emergency egress during fires or other emergencies in buildings. With fire escape stairs typically installed on the exterior of buildings and a means of safety for occupants, these stairs are crucial components of building safety systems and are specifically engineered to facilitate the rapid and orderly evacuation of occupants in the event of an emergency. Peter Marshall Steel Stairs will work with your architectural team to ensure our design meet those requirements. Fire escape stairs are an absolute necessity in all commercial buildings such as office buildings, hotels, healthcare facilities, schools, universities, leisure facilities and industrial buildings.

7. Communal Stairs

A communal stair, also known as a common stair or shared stairwell, is a type of staircase that serves as a shared means of vertical circulation within a multi-story building or complex. Unlike private staircases that are exclusively used by occupants of individual units or apartments, communal stairs are shared by multiple residents and provide access to various

levels of the building. Communal stairs should be accessible to all occupants, including those with mobility impairments.

8. Back of House Stairs

A back-of-house stair, also known as a service stair or utility stair, is a type of staircase designed primarily for use by staff or service personnel in a building. These stairs are typically located in areas of the building that are not frequented by the general public, such as service corridors, utility rooms, storage areas, or loading docks. Back of house stairs are used within non-public or service areas of a building, particularly in commercial builds such as hotels, restaurants, theatres, or office buildings. These stairs are not meant for general public use but are essential for the operation and maintenance of the building.



TECHNICAL INVOLVEMENT

We work with architects and engineers to offer advice at any stage of a project, using our vast experience to ensure the optimum solution.

Our knowledgeable in-house technical team ensures that both architectural vision and structural integrity are achieved with the most efficient solution.

Using our considerable expertise in designing for manufacture and installation we can assist in ensuring the optimal design is selected.



INSTALLATION

For the most complex projects, we maintain specially prepared areas at our facility to enable us to offer a complete trial erection service. This guarantees the perfect fit of all steelwork and ensures there are no delays to on-site programmes.

When on-site, we will deliver in the most demanding conditions, be it location, constrained working hours or restricted plant access. All works carried out by fully qualified site erection teams.

ESG (ENVIRONMENTAL, SOCIAL AND GOVERNANCE)

1



Social Value

We're dedicated to supporting our local communities by forming partnerships and investing in their growth.

2



Renewable Energy

Transitioning to biofuels, green energy tariffs to reduce fossil fuel dependency.

3



Emissions Reduction

Achieved 2% reduction with LED lighting, 36% with green energy, aiming for 35% total reduction through HVO.

4



Net Zero by 2050

We're committed to reducing carbon emissions by 2030 and reaching a target of net zero by 2050.

Environmental Commitments

At Peter Marshall Steel Stairs, sustainability is integrated into all aspects of our business. We have achieved carbon neutral status through measures such as carbon offsetting and investment in carbon capture and storage technologies. We are accredited by Carbon Neutral UK and have reduced our emissions by 2% through switching to LED lighting and a further 36% by adopting green electricity. Furthermore, our initiative to implement the use of biodiesel (HVO) across all our facilities is anticipated to reduce our remaining emissions by another 35%. In addition, the Group is integrating renewable energy sources to reduce dependence on fossil fuels.

Social Commitments

We place great importance on taking an active involvement in improving the communities close to our manufacturing facilities and construction sites. Joining the 5% Club reflects our commitment to education by increasing our involvement with schools and supporting charities chosen by our employees. Alignment with the goals of our customers and stakeholders ensures that our initiatives focus on employment, training,

education, diversity, inclusion, health, wellbeing and the environment.

Governance Commitment

As a member of a listed Group the company believes in openly communicating our objectives and achievements with our wider stakeholders. Diversity on the Board and wider management teams we believe improves decision making. In 2023, we welcomed Lyndsey Scott an independent Non-Executive Director. Ethical leadership is fundamental, with a focus on stakeholder interests and compliance with the QCA Corporate Governance Code.

Conclusion

The integration of ESG objectives into all our processes is key to driving long term sustainable value for the company's stakeholders. Aligning our business practices with environmental, social and governance principles, ensures we build a resilient and responsible company that positively impacts society while delivering innovative solutions for a better future.



WE ARE A CARBON NEUTRAL BUSINESS



Marshall

Steel Stairs

Peter Marshall Steel Stairs Limited, Lincoln House, Branch End,
Gelderd Road, Gildersome, Leeds, West Yorkshire LS27 7LL

01133 076730

sales@marshallstairs.com

www.marshallstairs.com



Peter Marshall Steel Stairs Ltd is a subsidiary of Billington Holdings Plc