



Welding Quality Management System Schedule

Peter Marshall (Steel Stairs) Ltd

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Product Standards	BS EN 1090-2:2018+A1:2024, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
Welding and Inspection Standards	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018+A1:2024 and application standards as applicable.
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	Group 1 Steel with yield <355MP in quality levels up to and including J2H according to PD CEN ISO/TR 15608
Responsible Welding Coordinator(s)	Damien Williams - SCCS approved course (up to and incl EXC 2) Noshad Mohseni – Professional Interview (up to and including EXC 4)

Certificate number: **W 166**
Initial registration: **30 June 2021**
Latest issue: **24 June 2026**
Expiry date: **09 September 2027**

Chairman: Dr S Pike



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