



Welding Certificate

2273 – CPR – 0166

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0166.
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020.

Manufacturer	Peter Marshall Steel Stairs Ltd
Facilities of the Manufacturer	Lincoln House, Branch End, Gelderd Road, Gildersome, Leeds, LS27 7LL
Standard	BS EN 1090-2:2018+A1:2024
Execution Class	up to EXC 3 according to BS EN 1090-2:2018+A1:2024
Welding Process(es)	135 – MAG welding with solid wire electrode
Base Material(s)	S355J2 according to BS EN 10025-2:2004 S355J2 according to BS EN 10025-6:2004 S355J2H according to BS EN 10210-1:2006
Responsible Welding Coordinator	Damien Williams - SCCS approved course (up to and including EXC 2)
Alternate	Noshad Mohseni – Professional Interview (up to and including EXC 4)
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 implemented.
Date of first issue	May 2014
Date of this issue	24 June 2026
Date of expiry	09 September 2027
Validity Period	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Specialist Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Specialist Construction Certification Scheme Ltd.

Chairman: Dr S Pike



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To confirm the validity of this certificate, use the SCCS certification check on: www.construction-certification.com