



**Steel Construction Certification Scheme Limited**

4 Whitehall Court, Westminster,  
London SW1A 2ES

Tel: +44 (0) 20 7839 3980

Email: [sccsinfo@steelconstruction.org](mailto:sccsinfo@steelconstruction.org)

[www.steelcertification.co.uk](http://www.steelcertification.co.uk)

## **Welding Certificate**

### **2273 – CPR – 0166 – WC**

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:  
This Welding Certificate is an annex to the Certificate of the Factory Production Control (FPC) 2273 - CPR - 0166.  
This Welding Certificate is only valid in conjunction with the aforementioned Certificate in the scope of the Regulation (UK) Statutory Instrument 2019 No 465 of the United Kingdom Parliament (The Construction Products (Amendment etc) (EU Exit) Regulation 2019) and the Construction Products (Amendment etc) (EU Exit) Regulations 2020.

<b>Manufacturer</b>	<b>Peter Marshall Steel Stairs Ltd</b>
<b>Facilities of the Manufacturer</b>	Lincoln House, Branch End, Gelderd Road, Gildersome, Leeds, LS27 7LL
<b>Standard</b>	<b>BS EN 1090-2:2018+A1:2024</b>
<b>Execution Class</b>	up to <b>EXC 3</b> according to BS EN 1090-2:2018+A1:2024
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	S355J2 according to BS EN 10025-2:2004 S355J2 according to BS EN 10025-6:2004 S355J2H according to BS EN 10210-1:2006
<b>Responsible Welding Coordinator</b>	Damien Williams SCCS approved course (up to and including EXC 2)
<b>Deputy Responsible Welding Coordinator</b>	Vasyl Kruk EWE (up to and including EXC 3)
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works in connection with <b>BS EN 1090-1:2009+A1:2011</b> implemented.
<b>Date of first issue</b>	<b>May 2014</b>
<b>Date of this issue</b>	<b>04 February 2025</b>
<b>Date of expiry</b>	<b>09 September 2027</b>
<b>Validity Period</b>	This certificate will remain valid as long as neither the designated standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant UK designated standards requirements (see certificate of Factory Production Control) may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)

**Chairman:**  
Dr S Pike  
MIMMM C.Eng



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**Scheme Manager:**  
Daulyne Ako