

# Steel Construction Certification Scheme

## Certificate of Registration

This is to certify that the  
Welding Quality Management System  
Of

### **Peter Marshall (Steel Stairs) Ltd**

Lincoln House, Branch End, Gelderd Road, Gildersome, Leeds, LS27 7LL

complies with the requirements of

**BS EN ISO 3834-2:2021**

The Scope of Registration is:

**Design, Fabrication and Welding of Structural  
Steelwork, Staircases, Handrails and Balustrades.**

As per the attached schedule

**Certificate number: W 166**

**Initial registration: 30 June 2021**

**Latest issue: 11 September 2024**

**Expiry date: 09 September 2027**

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI

# WELDING QUALITY MANAGEMENT SYSTEM SCHEDULE

## Peter Marshall (Steel Stairs) Ltd

Lincoln House, Branch End, Gelderd Road, Gildersome, Leeds, LS27 7LL

<b>Product Standards</b>	BS EN 1090-2:2018+A1:2024, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
<b>Welding and Inspection Standards</b>	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018+A1:2024 and application standards as applicable.
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	Group 1 Steel with yield <355MP in quality levels up to and including J2H according to PD CEN ISO/TR 15608
<b>Responsible Welding Coordinator</b>	Damien Williams - SCCS approved course (up to and incl EXC 2)
<b>Deputy Responsible Welding Coordinator</b>	Vasyl Kruk - EWE (up to and including EXC 3)

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